# Altoona Water Supply Reservoirs and By-Pass Channel System

Horseshoe Curve Area

Prepared by:

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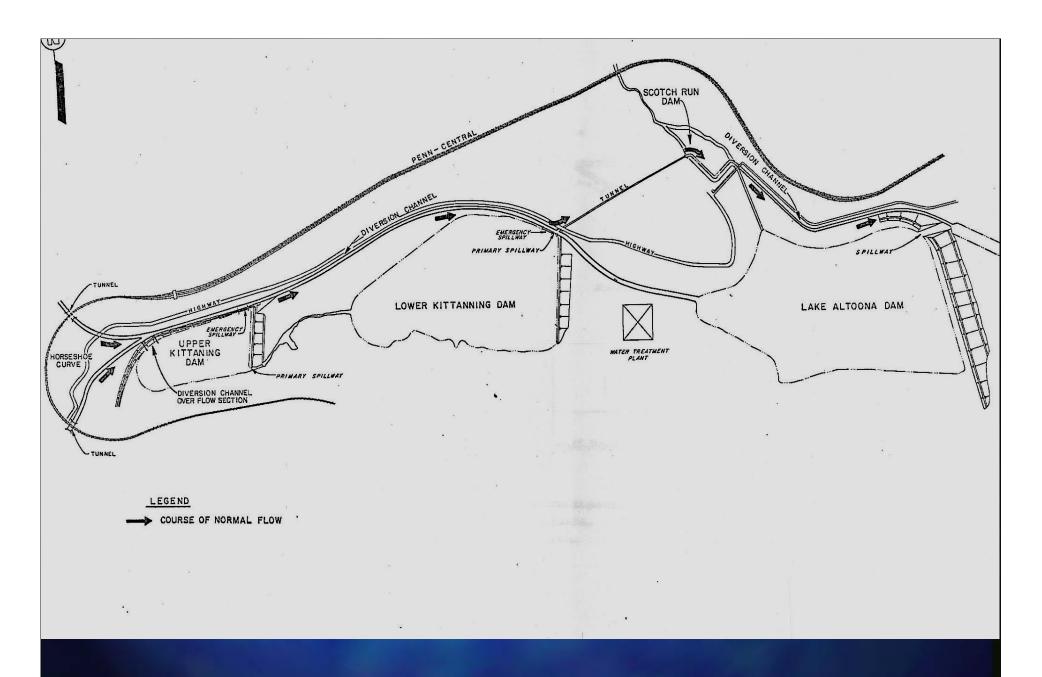


#### System Owner

- Owner Altoona City Authority
- Purpose Public Water Supply
- Service Area Central Blair County
- Customers 30,000
- Connected Population 75,000
- Average Daily Demand 11.5 MGD
- Safe Yield 14.5 MGD
- Total Storage 2.8 Billion Gallons
- Number of Reservoirs 12
- Horseshoe Curve Reservoirs 40% of Total

#### **Project Setting**

- 3 Water Supply Reservoirs in Series (1.2 Billion Gal)
- Burgoon Run Watershed (12.4 sq. mi.)
- Located at Horseshoe Curve Railroad Embankment
- Forested, Mountain Watershed with Prior Coal Mining
- Streams Polluted by Acid Mine Drainage
- Bypass Channel Diverts Low Flow Around Reservoirs
- Original Construction 1886 to 1913
- Water Treatment Plant 7.5 MGD Capacity (1968)



# Hydraulic Features

- 3 Earth Dams in Series
- Primary & Emergency Spillways
- Chute and Side Channel Spillways
- Bypass Channels and Diversion Tunnel
- Small Dam Built to Economically Connect Tunnel Outlet to a Bypass Channel (to Avoid an Aqueduct)
- Broad-Crested, Sharp-Crested and Ogee Weirs
- Reservoir Intake Towers
- One of the Most Complex PA Water Supply Systems

# Hydraulic Design

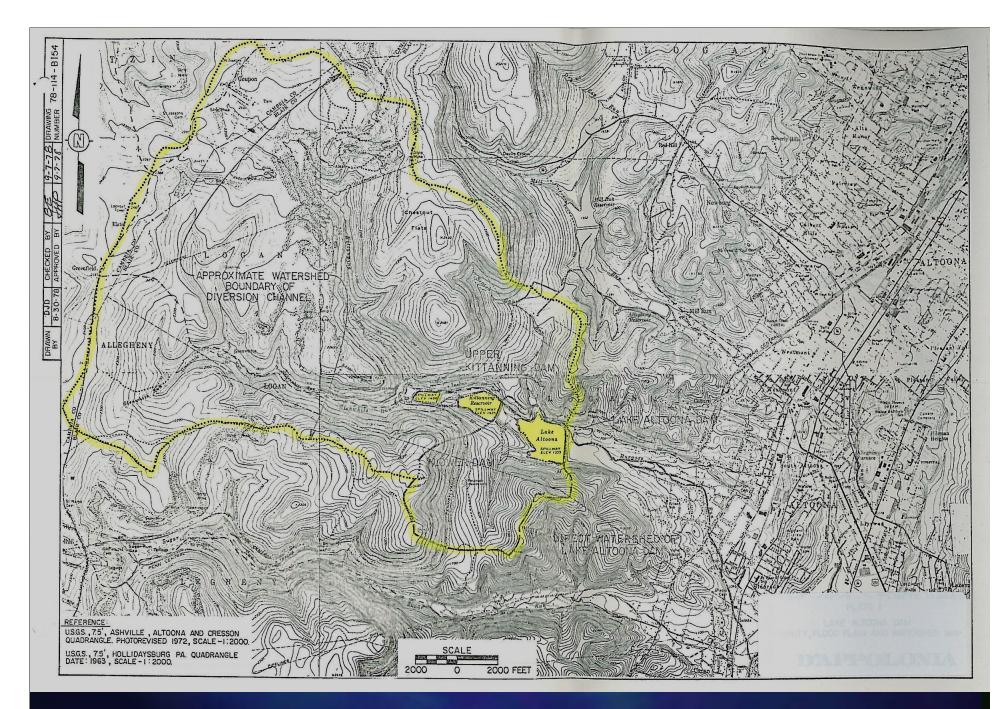
- Culverts/Bridge Openings Orifice Formula
- Tunnel Hydraulics Inlet/Outlet Control
- Channel Design Steady Uniform Flow/Mannings Eqn
- Spillway Overflows Weir Formula/Velocity Vectors
- Water Surface Profiles Standard Step Method
- Chutes Unsteady/Rapidly Varied Flow (Energy Eqn)
- Dam Break Analysis Unsteady Flow (Rapidly Varied)
- Spatially Varied Flow/Critical Depth Side Channel
  Spillways & Overflow Structures
- Terminal Structure Hydraulics

# System Deficiencies

- Corps of Engineers Classification High Hazard
- Spillways Pass 28% of PMF, Seriously Inadequate
- Hydraulic Capacity Must Be Upgraded
- Project Must Protect Bypass Channel System That Diverts Low Flow AMD/Sediment Around Reservoirs
- Portions of System Badly Deteriorated (Concrete)
- Solution Cannot Compromise Reservoir Storage
- Partial Fix Not Possible Failure of Kittanning Point Dam Overtops Impounding & Lake Altoona Dams

# Hydrology

- Project Design Flood Probable Maximum Flood (Based on Hazard & Size Classification)
- "...Most Severe Combination of Critical Meterological & Hydrologic Conditions that are Reasonably Possible in a Region..."
- Hydrometerological Report for Susquehanna
  River Basin Probable Maximum Precipitation
- **72-Hour Storm Duration**
- Total Precipitation 33.6 In.,
- Max 6-hr Rainfall 28.9 In.



Reservoir Watershed Boundary (12.42 sq. mi.)

# Hydrology (Cont.)

- PMF Runoff Hydrograph Corps of Engineers "Flood Hydrograph Analysis & Computations"
- Snyder's Synthetic Unit Hydrograph Method
- Applicable for Small, Appalachian Watersheds
- Basin Geometry Important
- Reservoir Surcharge Storage Negligible (5%)
- Also Surcharge Storage Will Not Contain Upstream Dam Breach

# Hydrology (Cont.)

Summary of Cumulative PMF Peak Discharges

1. Kittanning Point Dam – 21,325 CFS

2. Impounding Dam – 22,760 CFS

3. Lake Altoona Dam – 31,880 CFS

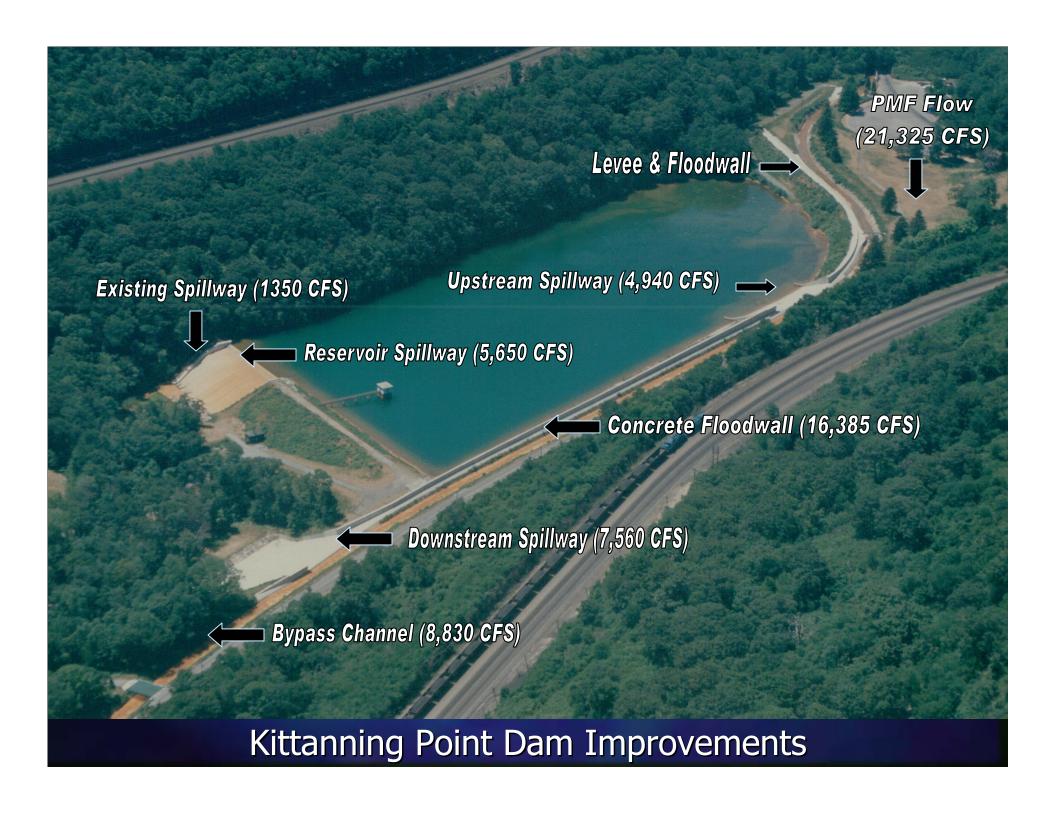
Above Values Used to Design Hydraulic Structures For Safely Routing PMF Through System

# Kittanning Point Reservoir

- Type Earth Dam
- Date of Original Construction 1886
- Height 45 Feet, Crest 600 Feet
- Normal Pool Elevation 1501.5 MSL
- Storage Capacity 53 Million Gallons
- Normal Pool Area 12.6 Acres
- Spillway 34 Ft. Broad Crested Weir
- Available Head 5.3 Feet

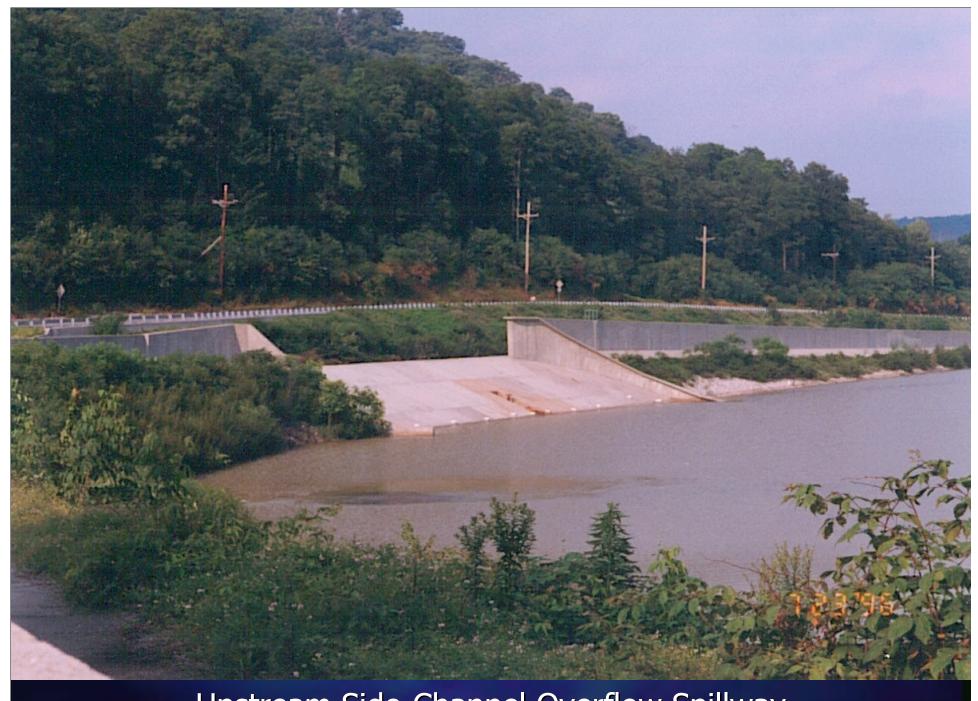
#### Kittanning Point Dam Design Elements

- Protection of Kittanning Point Dam Paramount
- Limited Freeboard (5') Means Limited Spillway on Dam
- Solution Divert PMF to Bypass Channel Using Levee
  & Floodwall
- Convergence of Glen White Run & Kittanning Run Causes Hydraulic Jump and Standing Waves
- Overflow Spillway Needed Here to Divert Some Flow into Reservoir or Risk Breaching Bypass Channel
- New Reservoir Spillway Required for this Overflow
- Another Overflow Spillway Needed Below Dam to Divert Excess Channel Flow into Impounding Reservoir





Upstream Side-Channel Spillway to Prevent Hydraulic Jump at Stream Juncture (4,950 CFS Capacity — 150' Broad Crested Weir)



Upstream Side-Channel Overflow Spillway



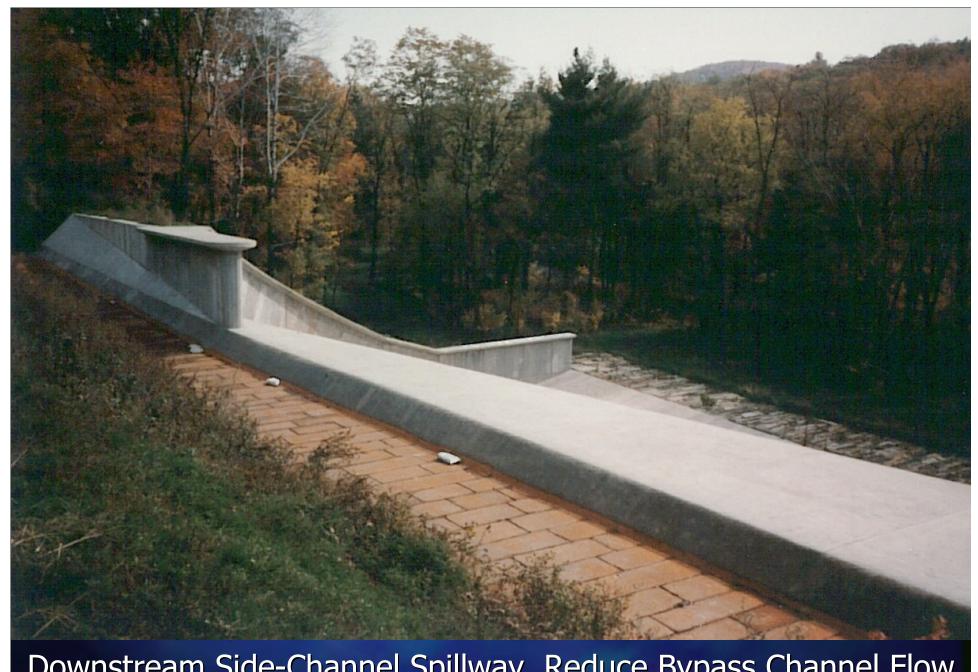
Existing 34 Ft. Principal Spillway (1,350 CFS)



New 150 Ft. Reservoir Spillway (5650 CFS Capacity, Ogee Weir)



Bypass Channel Floodwall (16,385 CFS Capacity) – 12.5 Ft. High



Downstream Side-Channel Spillway, Reduce Bypass Channel Flow (7,560 CFS Capacity-100 Ft. Broad Crested Weir, Variable Width)



Existing Bypass Channel (8,830 CFS Capacity) – 20 Ft. Wide, 1:1

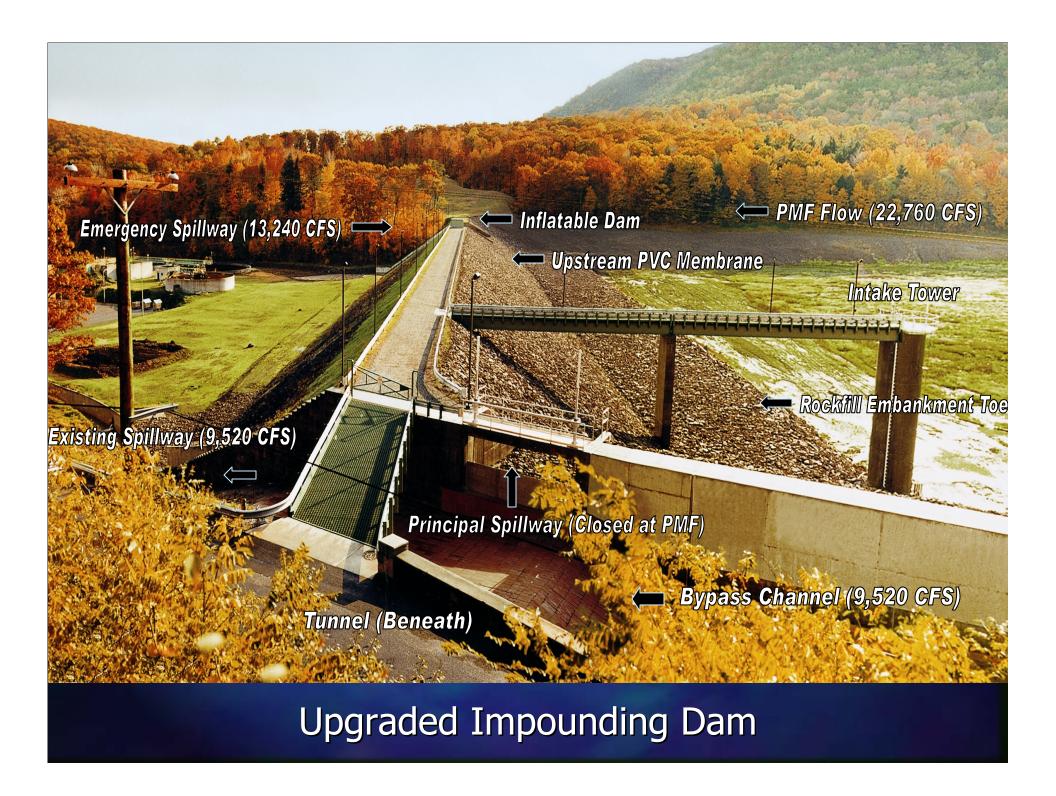
# Impounding Reservoir

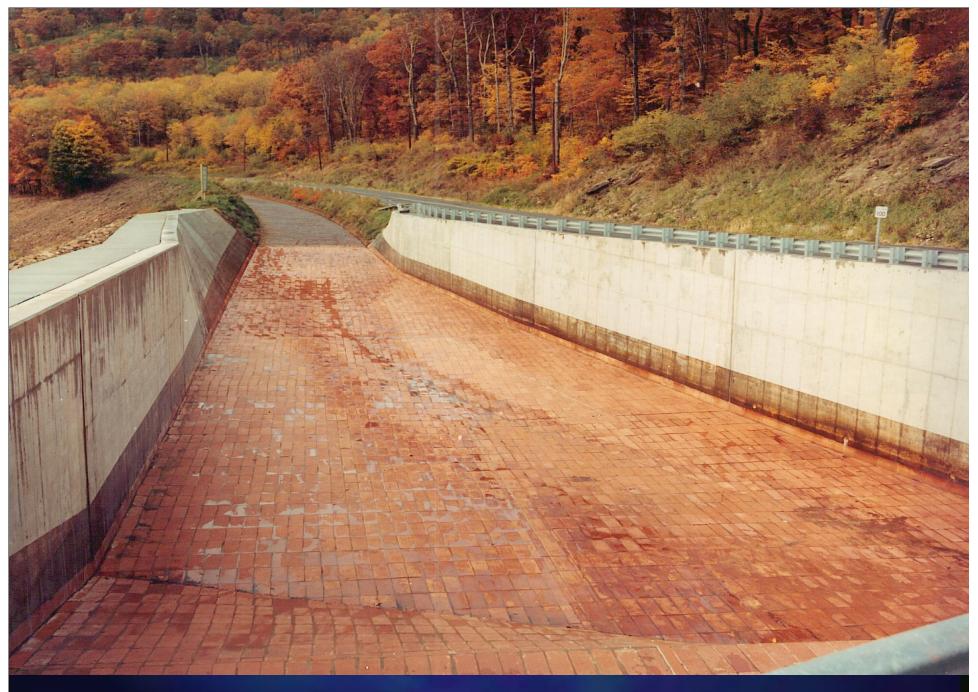
- Type Rolled Earth Dam
- Date of Original Construction 1896
- Height 56 Feet, Crest 1,100 Feet
- Normal Pool Elevation 1434.7 MSL
- Storage Capacity 315 Million Gallons
- Normal Pool Area 42.8 Acres
- Primary Spillway 25 Ft. Ogee Weir
- Emergency Spillway 100 Ft. Side Channel Broad Crested Weir

# Impounding Dam Design Elements

- Dam Slope Stability Problems Require Rockfill Toe
- Inflatable Dam Reduces Spillway Length (Deflates During PMF, 5 Ft. of Spillway Head, 70 MG - Storage)
- Stability Analysis Favorable Along with PVC Membrane Waterproofing and Grout Curtain
- New 20 Ft. Stainless Steel Principal Spillway Regulates Pool Elevation, Closes During PMF
- New Multi-Port Intake Tower and Access Bridge
- Bypass Channel and Tunnel Rehabilitation
- Crest Roadway, Lighting, Downstream Toe Drain







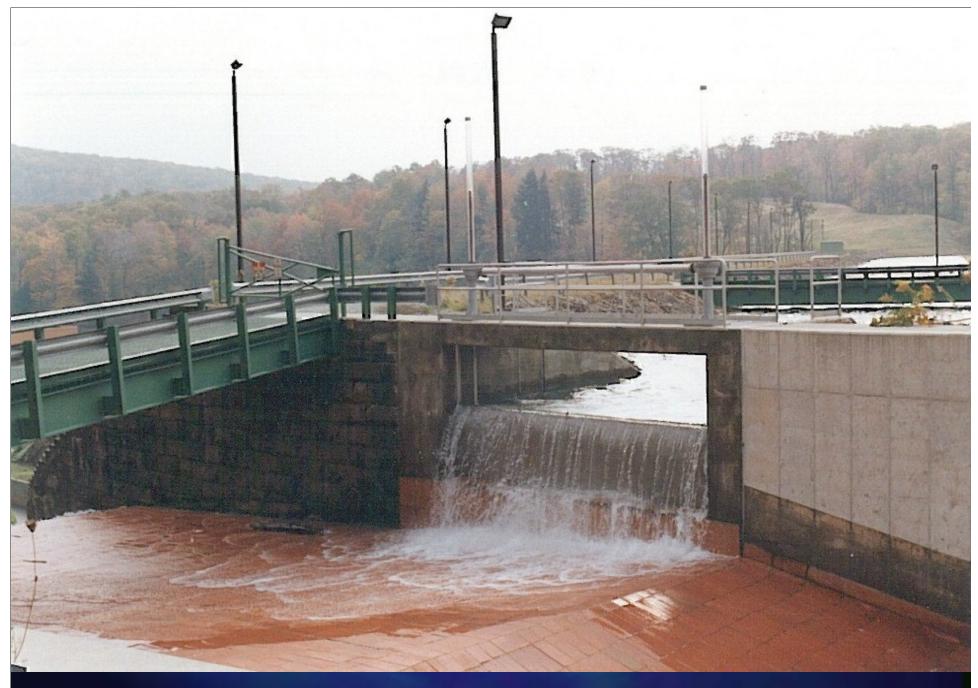
Renewed Bypass Channel (8,830 CFS Capacity)



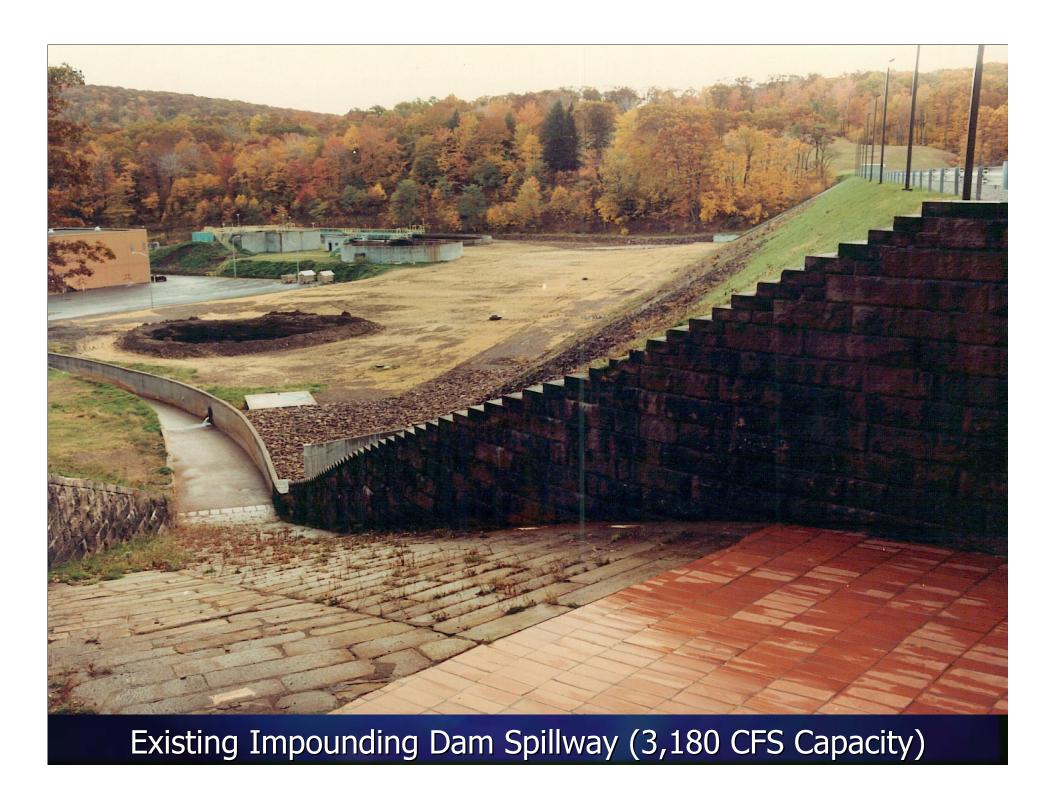
New Bypass Channel & Tunnel Entrance (vitrified clay line plates)



Diversion Structure at Tunnel Entrance



New Primary Spillway (Diverting Water Into Lake Altoona)

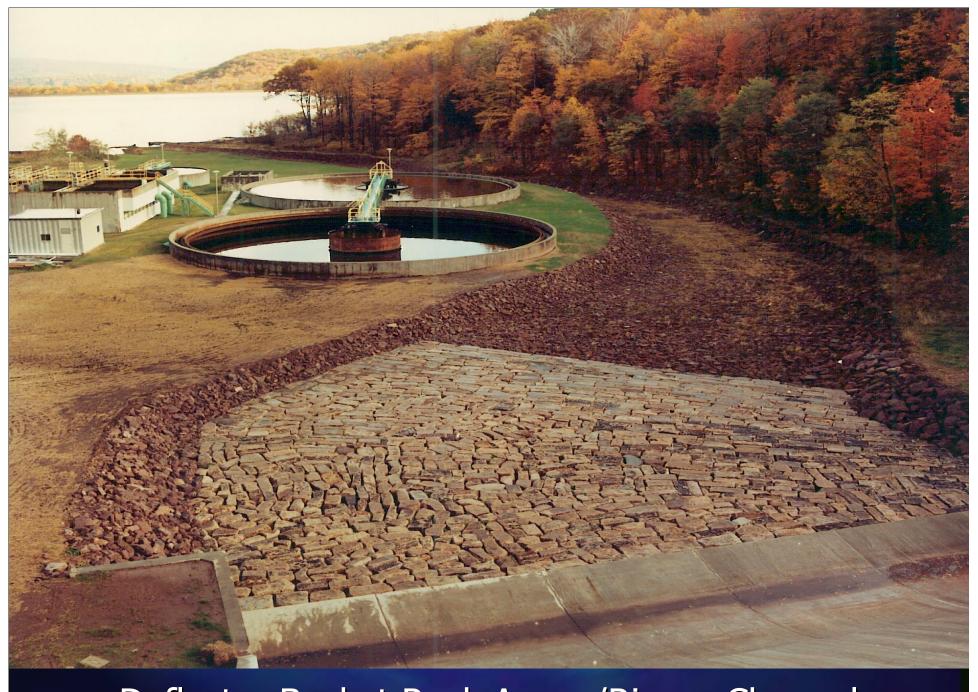




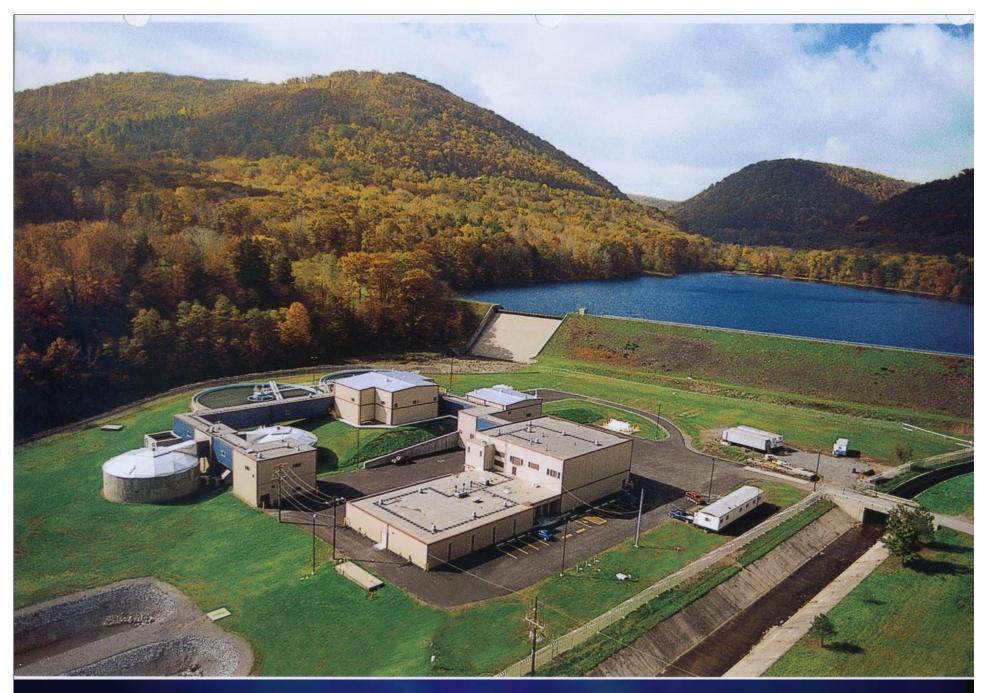
132 Ft. Emergency Spillway (13,240 CFS)-Ogee Weir/Approach Channel



Spillway Chute and Inflated Rubber Dam



Deflector Bucket Rock Armor/Riprap Channel



Overview of Impounding Dam Spillway and Water Plant



Intake Tower Bridge & Operating Platform at Normal Pool

## Lake Altoona

- Type Earth Dam & Concrete Core Wall
- Date of Original Construction 1913
- Height –73 Feet, Crest 1,900 Feet
- Normal Pool Elevation 1359 MSL
- Storage Capacity 836 Million Gallons
- Pool Area 89.1 Acres
- Primary–Emergency Spillway 132 Ft. Broad Crested Weir (w/inflatable dam)



## Lake Altoona Design Elements

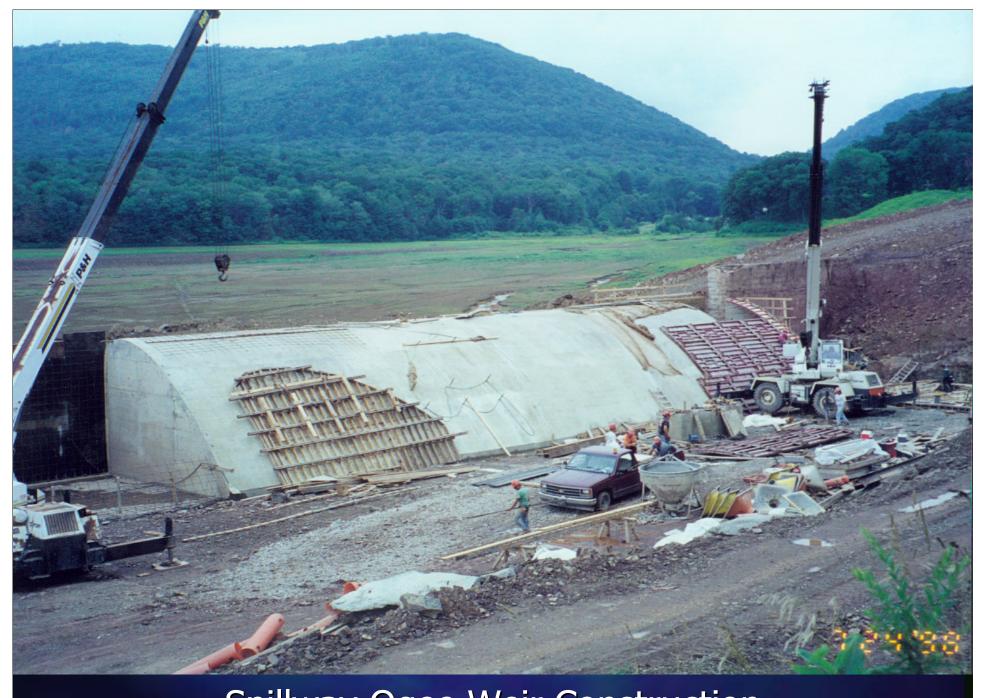
- 7 Ft. Floodwall on Dam Crest Increases Available Spillway Head & Reduces Spillway Width to 132 Ft.
- Stability Analysis Favorable for Floodwall (Rapid Drawdown Factor of Safety is 1.50 - 1.85)
- Inflatable Dam Maintains Storage (Deflates During PMF, Making Available 4 Ft. More of Spillway Head)
- Side-Channel Spillway Avoids Rapidly Varied Flow and Cross Wave Formation to Adjacent Curvilinear Bypass Channel



Bypass Channel Rehab - Pressure Mortar Surfacing



Floodwall Construction



Spillway Ogee Weir Construction



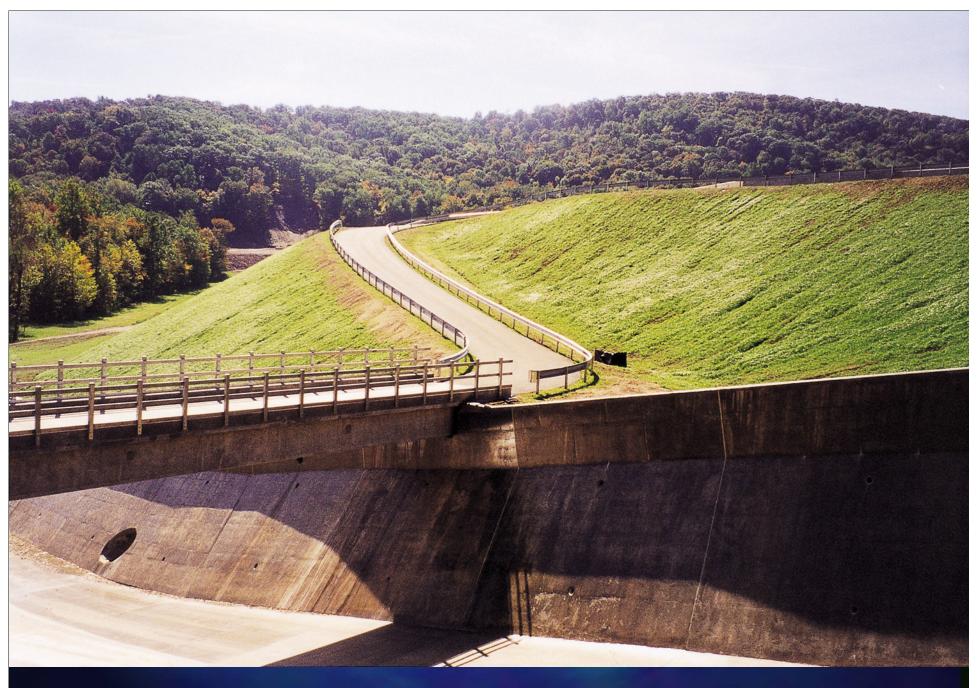
Side Channel Spillway Walls & Counterforts



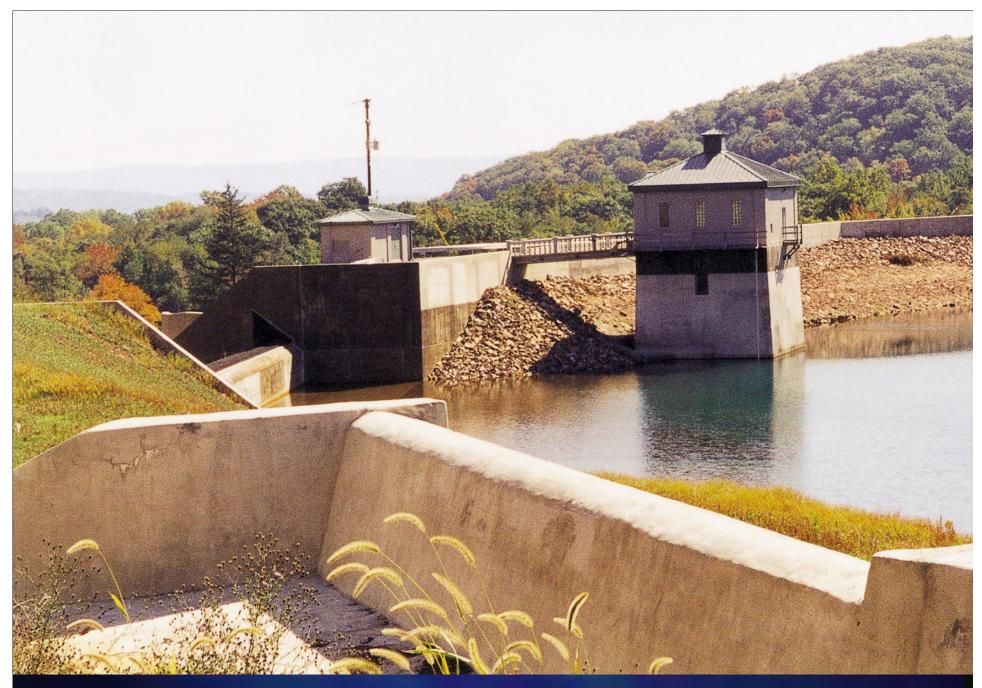


Side Channel Spillway and Bypass Channel



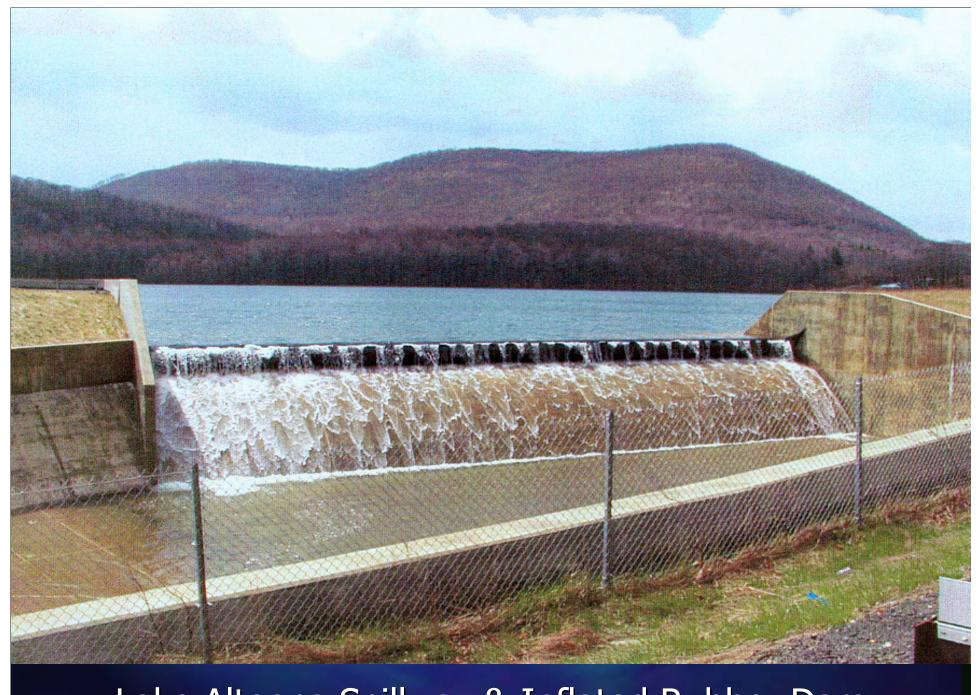


Lake Altoona Dam Embankment & Access Road



Intake Tower and Flood Wall





Lake Altoona Spillway & Inflated Rubber Dam

## Schedule & Cost Summary

- Construction Started June 1984
- Construction Completed August 2000
- Construction Cost \$13,500,000
  - 1. Kittanning Dam \$ 2,700,000
  - 2. Impounding Dam \$ 3,900,000
  - 3. Lake Altoona Dam \$ 6,900,000

